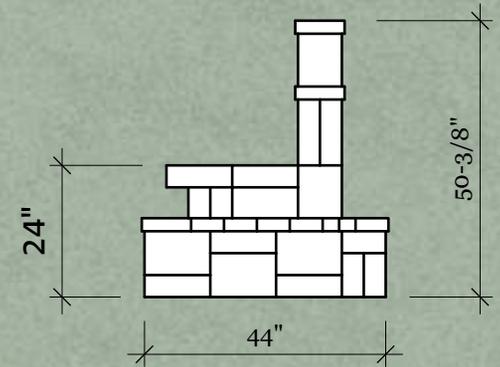
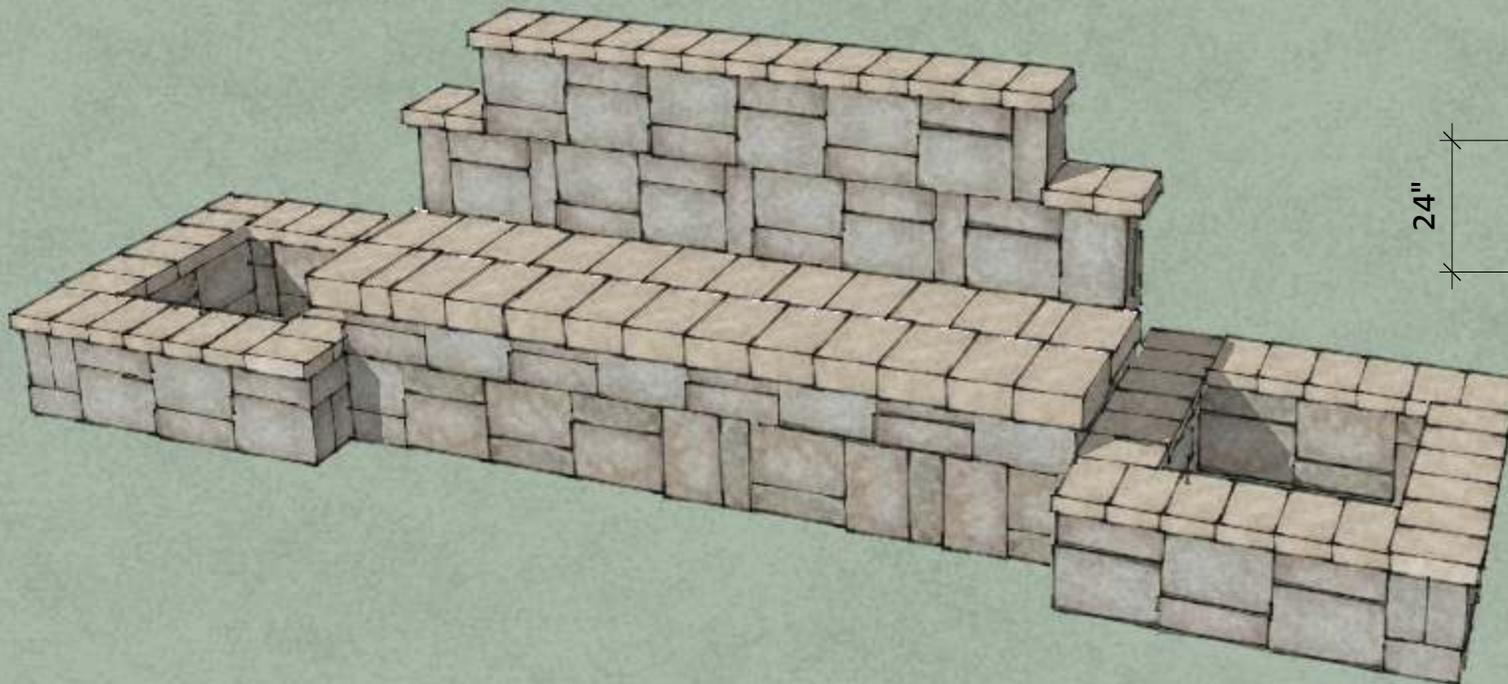
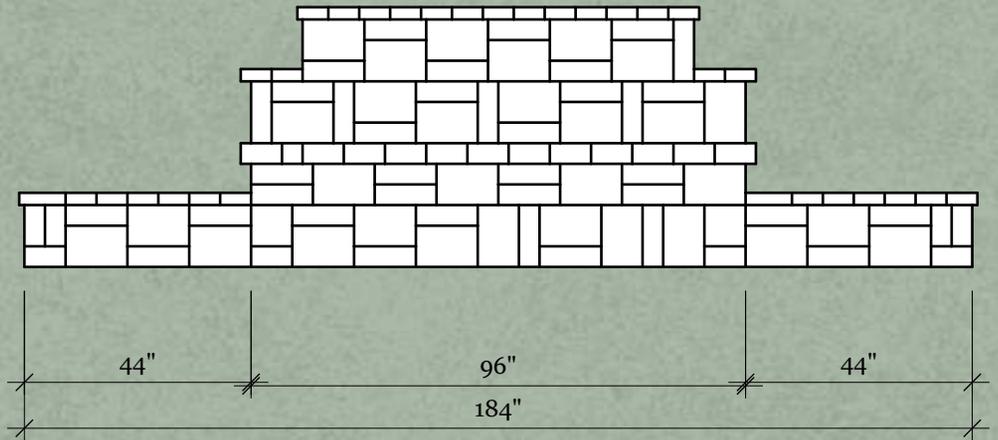


# SWS-10416

Outdoor Stone Couch

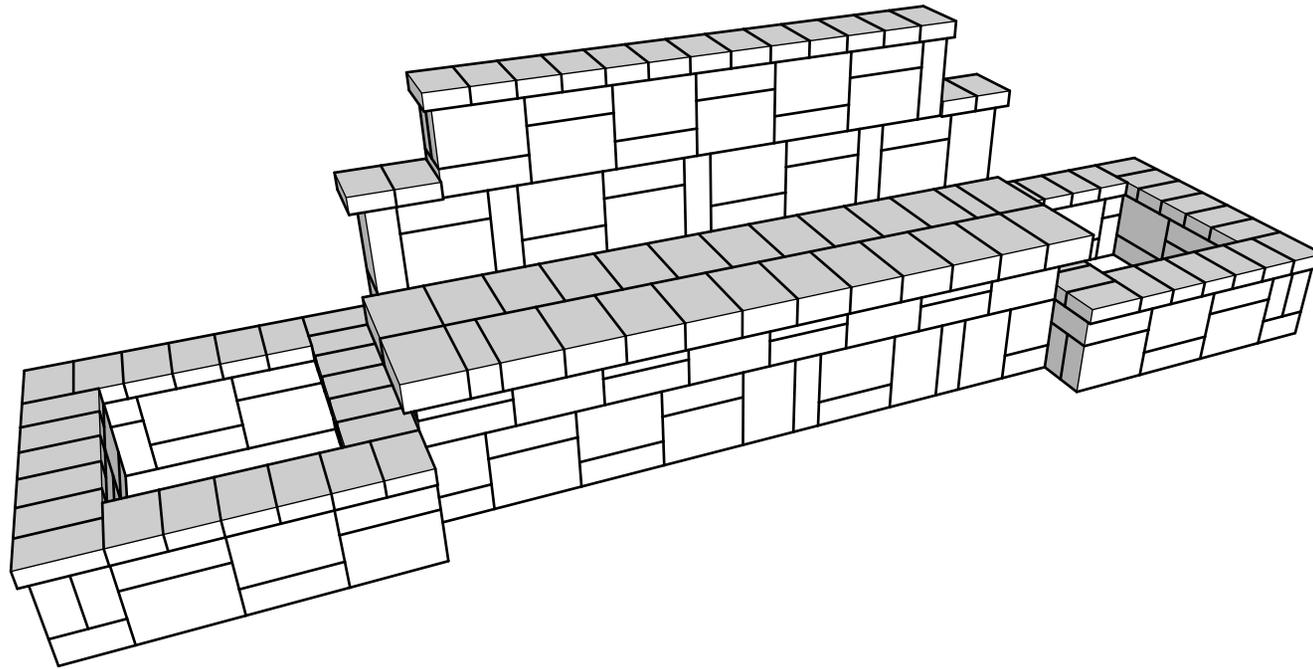
## MULRYAN



Dakota Stone™

Step by step instructions for assembling SWS-10416 on a prepared surface/base.

**BUILD WITH  
DAKOTA**



**Materials needed:**

- 240 Dakota Stone™ (4x8x12)
- 65 6x9 Ledge Rock (24 sf)
- 12 Tubes Adhesive

**Tools Needed:**

- Dead Blow Hammer
- Caulk Gun
- 4 Foot Level
- Torpedo Level
- Square

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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DAKOTA**

**SWS-10416**

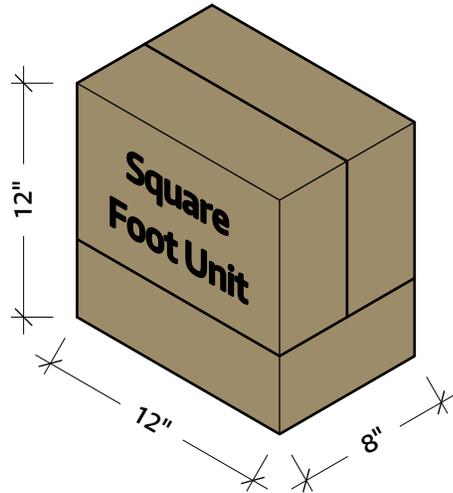
Outdoor Stone Couch

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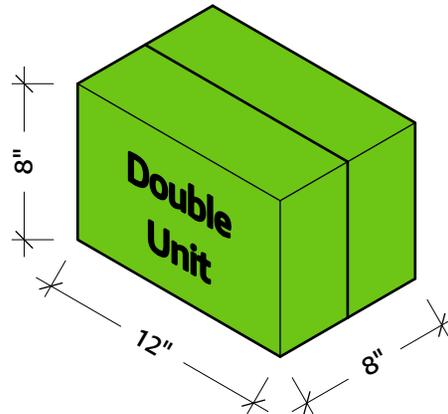
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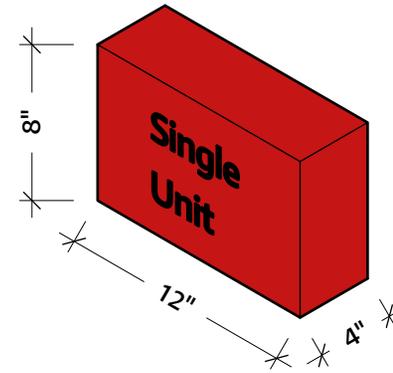
All sizes in this document are approximate.



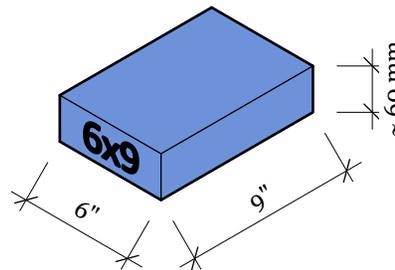
The "Square Foot Unit." consists of three block as shown. By rotating this unit (SFU) we are able to build quickly and easily while keeping bond lines broken up. These will always be shown in a tan color.



Sometimes SFUs are broken up or can't be used. The Double Unit is the next preferred unit. Double Units are grouped for strength and speed in construction. They are always represented in green.



The Single Unit is the basis for all the construction, of course. When used in a single or non-standard configuration, you will see Dakota Stone™ depicted in red.



6" x 9" Ledge Rock paver. Great to use as a small cap. Always shown in light blue.

## Unit Size Color Key

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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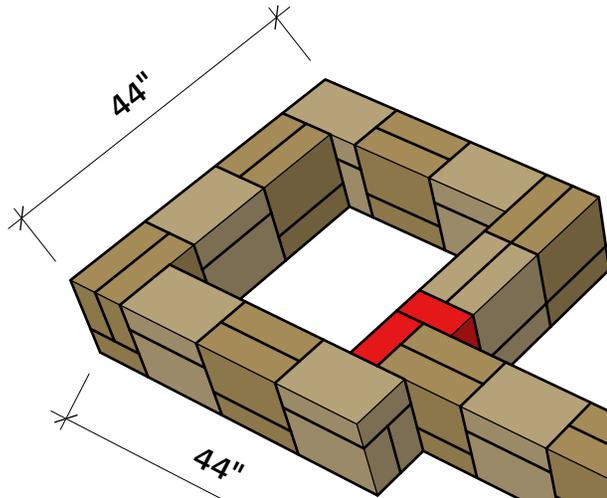
**SWS-10416**

Outdoor Stone Couch

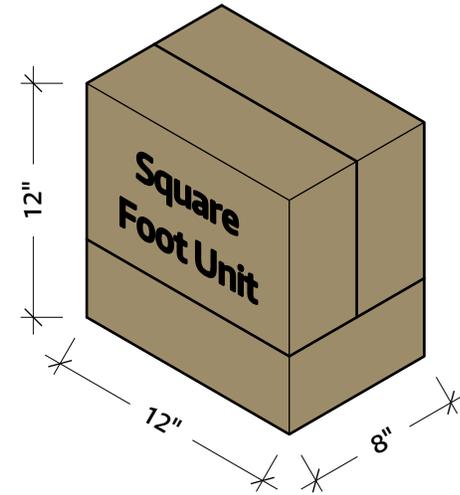
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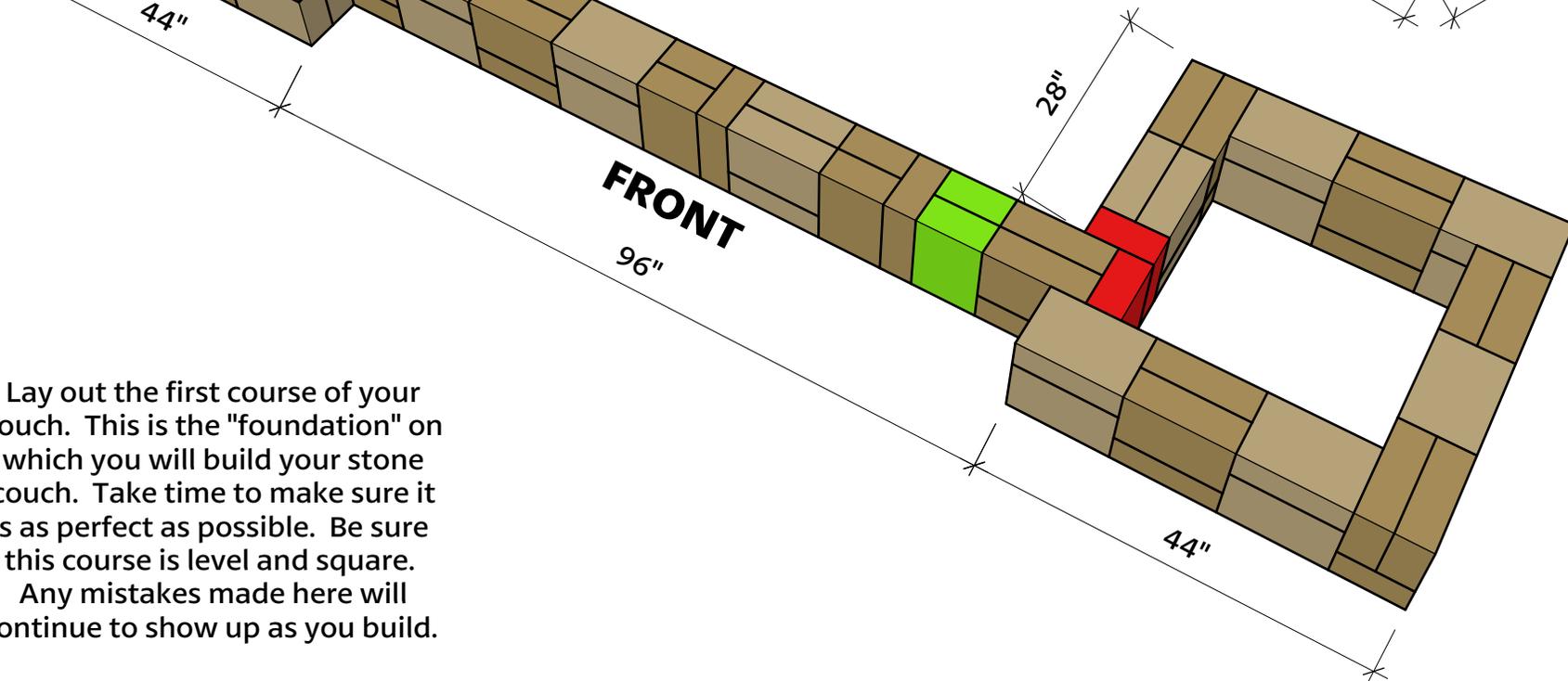
**KEY1**



Any time you see a block with just the wide top showing, fret not, it is a Square Foot Unit (SFU). The unit is just turned where the that is the only block you see.



When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.



Lay out the first course of your couch. This is the "foundation" on which you will build your stone couch. Take time to make sure it is as perfect as possible. Be sure this course is level and square. Any mistakes made here will continue to show up as you build.

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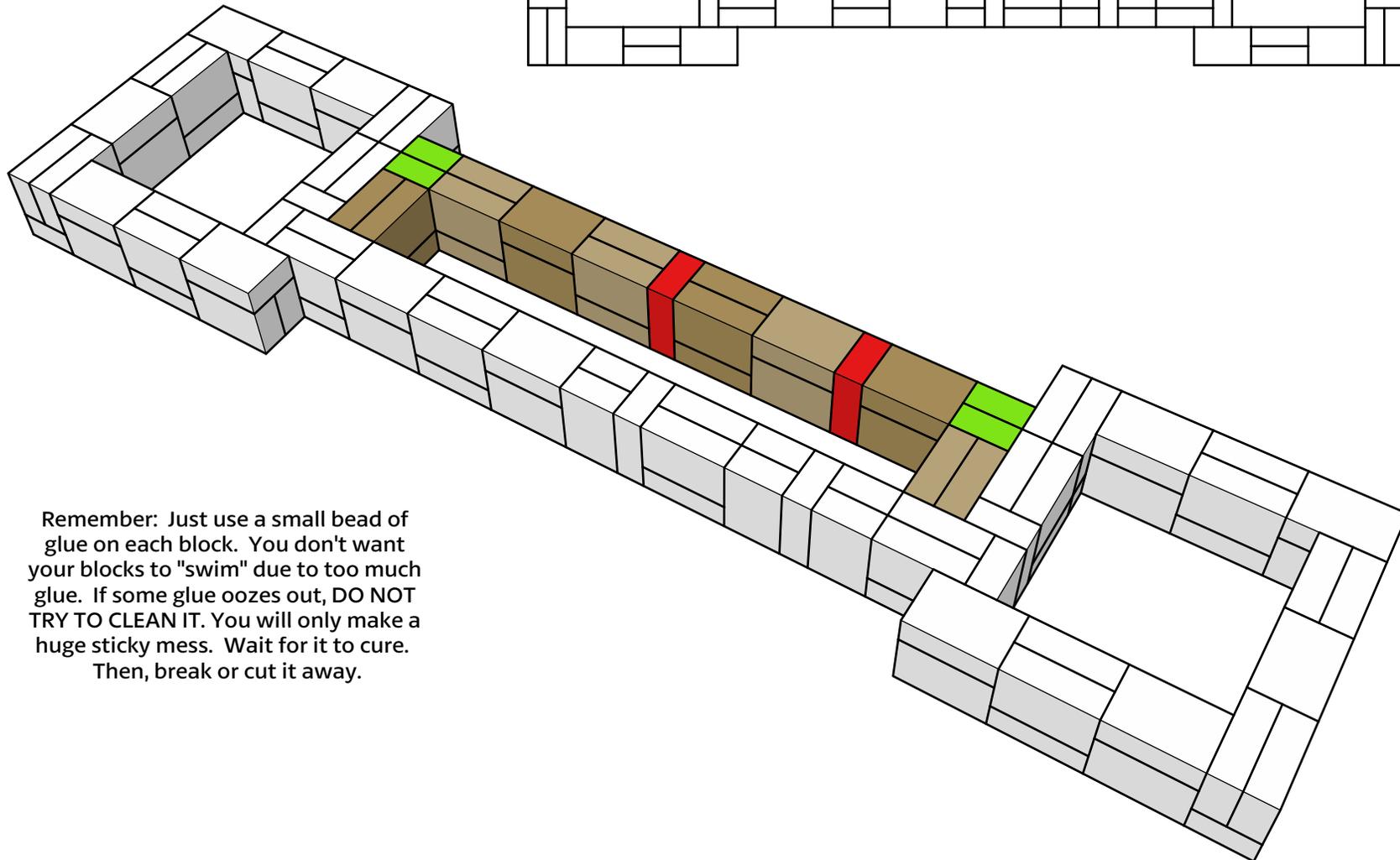
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**01**



Remember: Just use a small bead of glue on each block. You don't want your blocks to "swim" due to too much glue. If some glue oozes out, DO NOT TRY TO CLEAN IT. You will only make a huge sticky mess. Wait for it to cure. Then, break or cut it away.

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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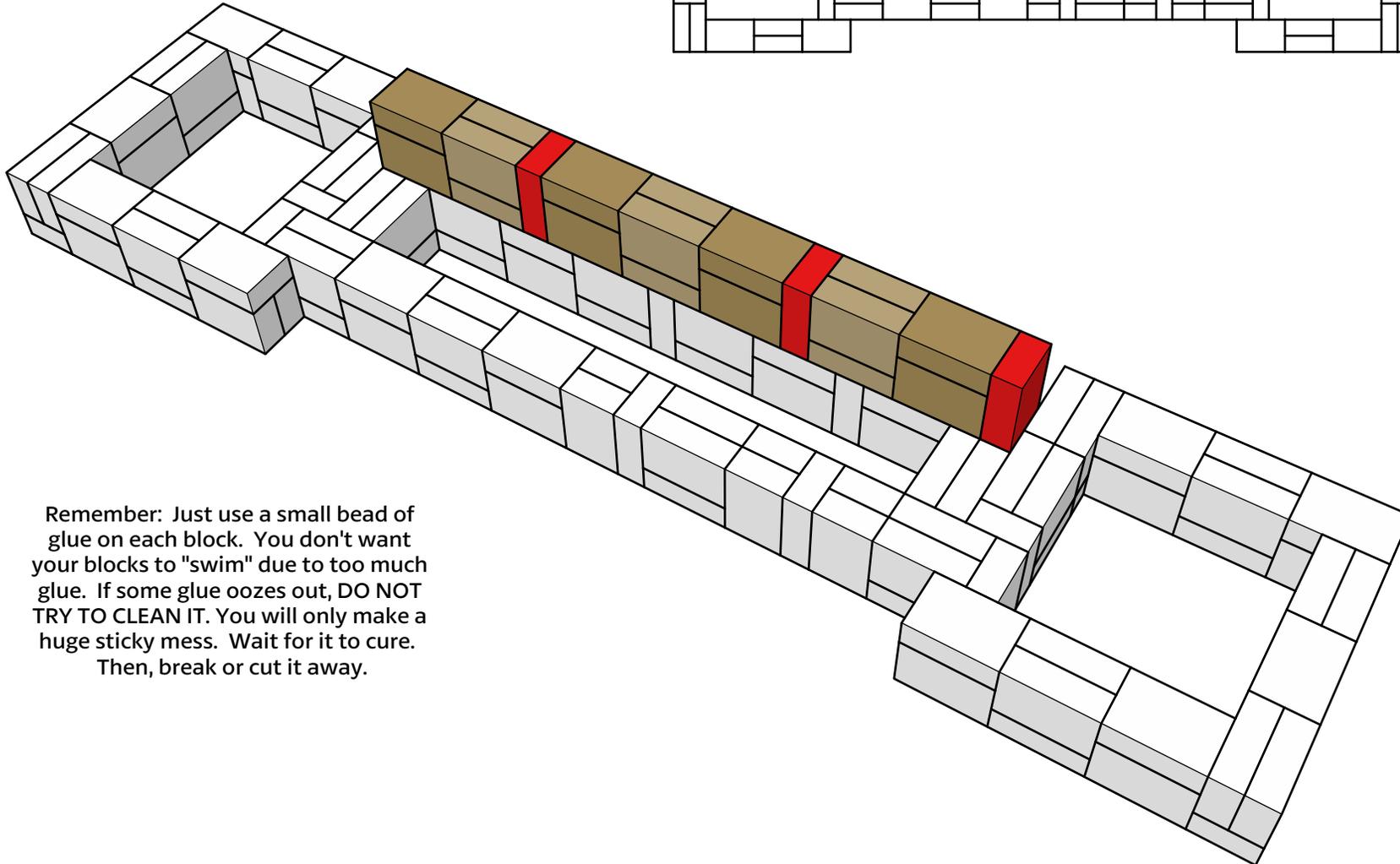
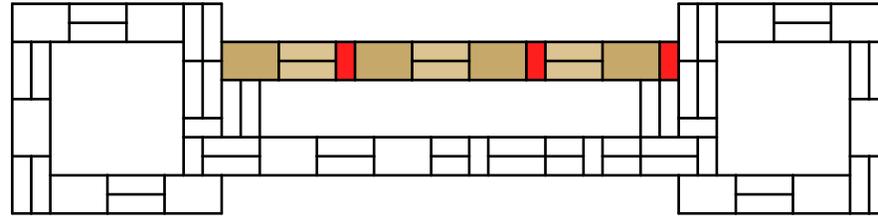
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**02**



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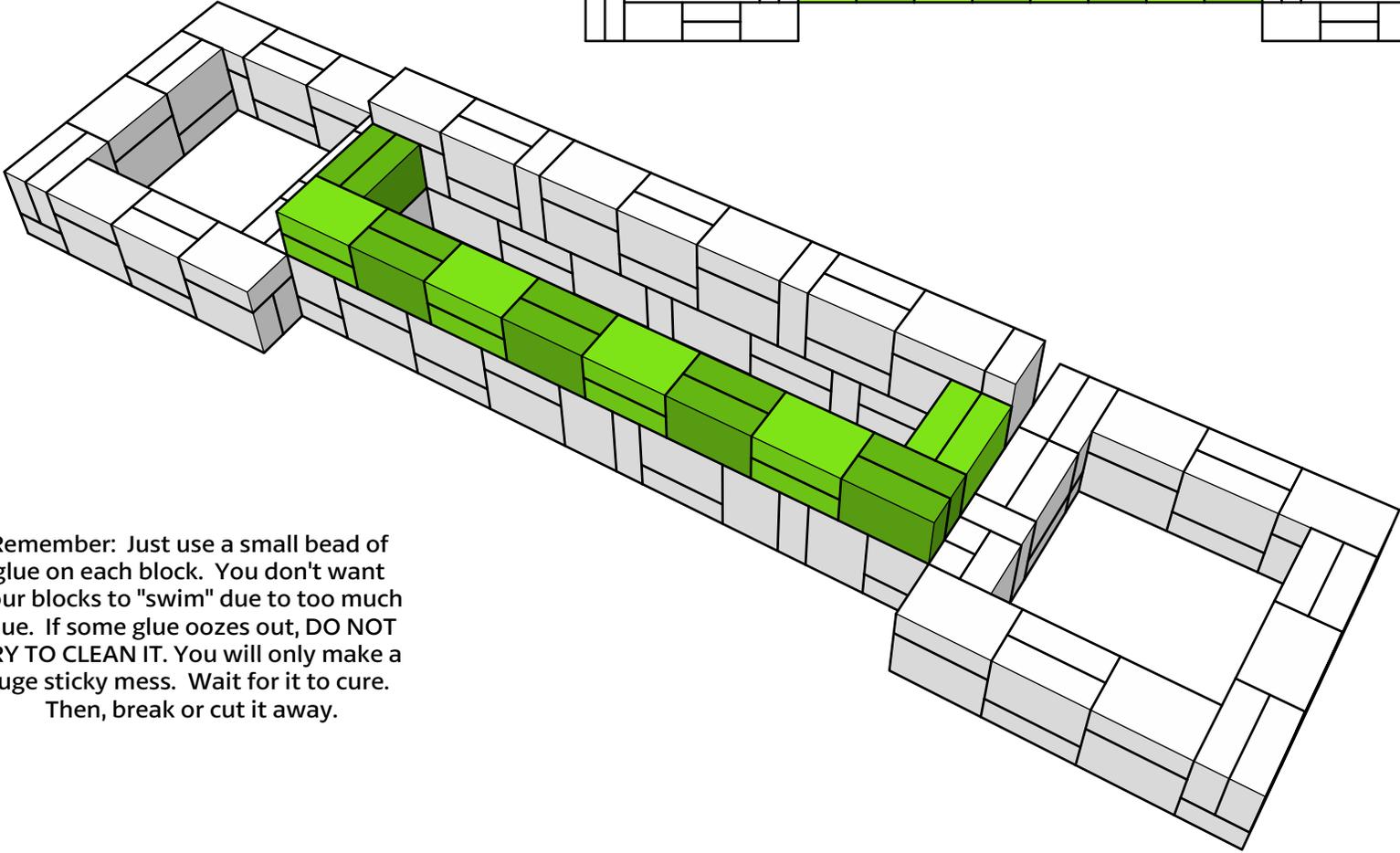
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**03**



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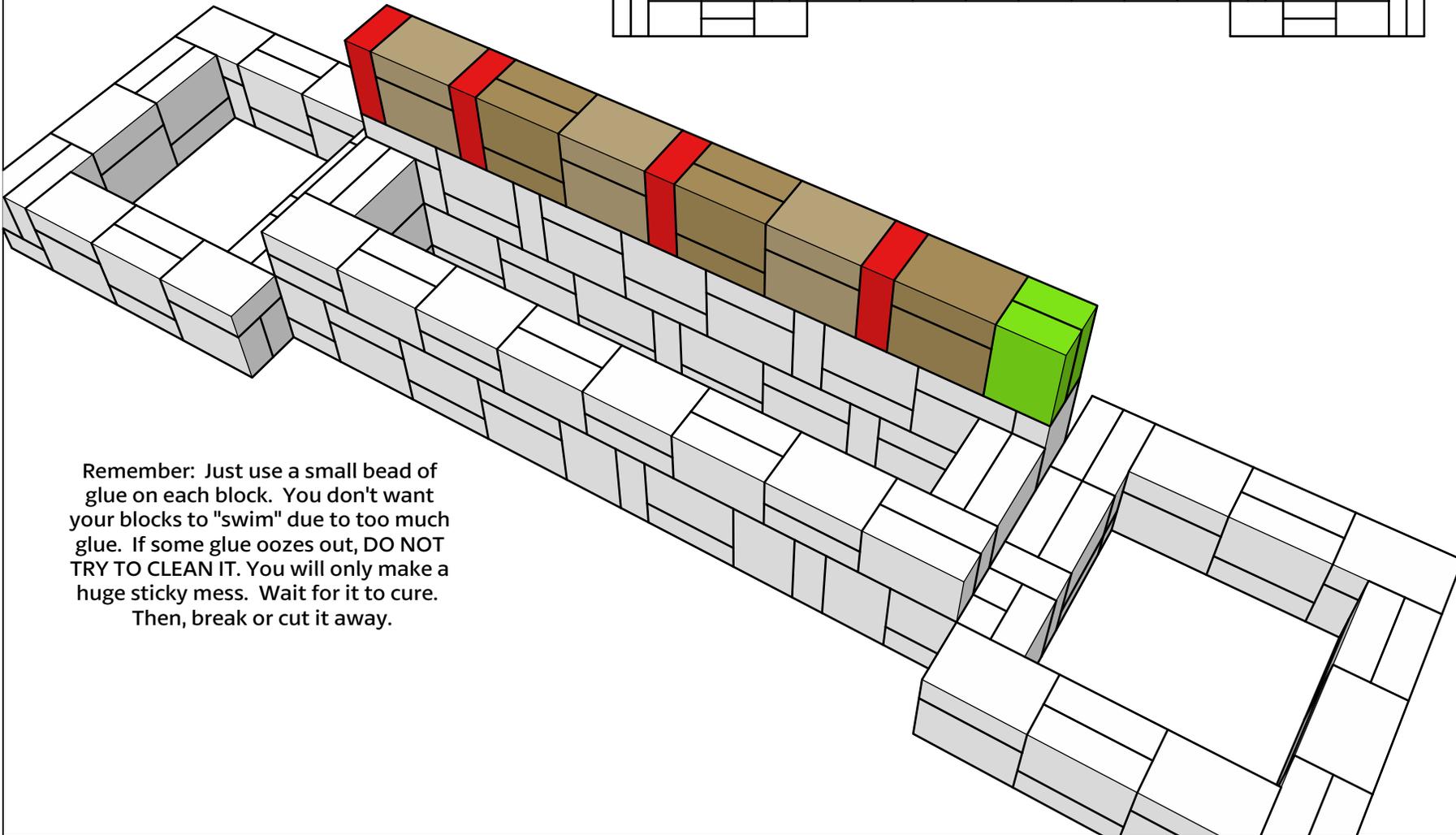
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**04**



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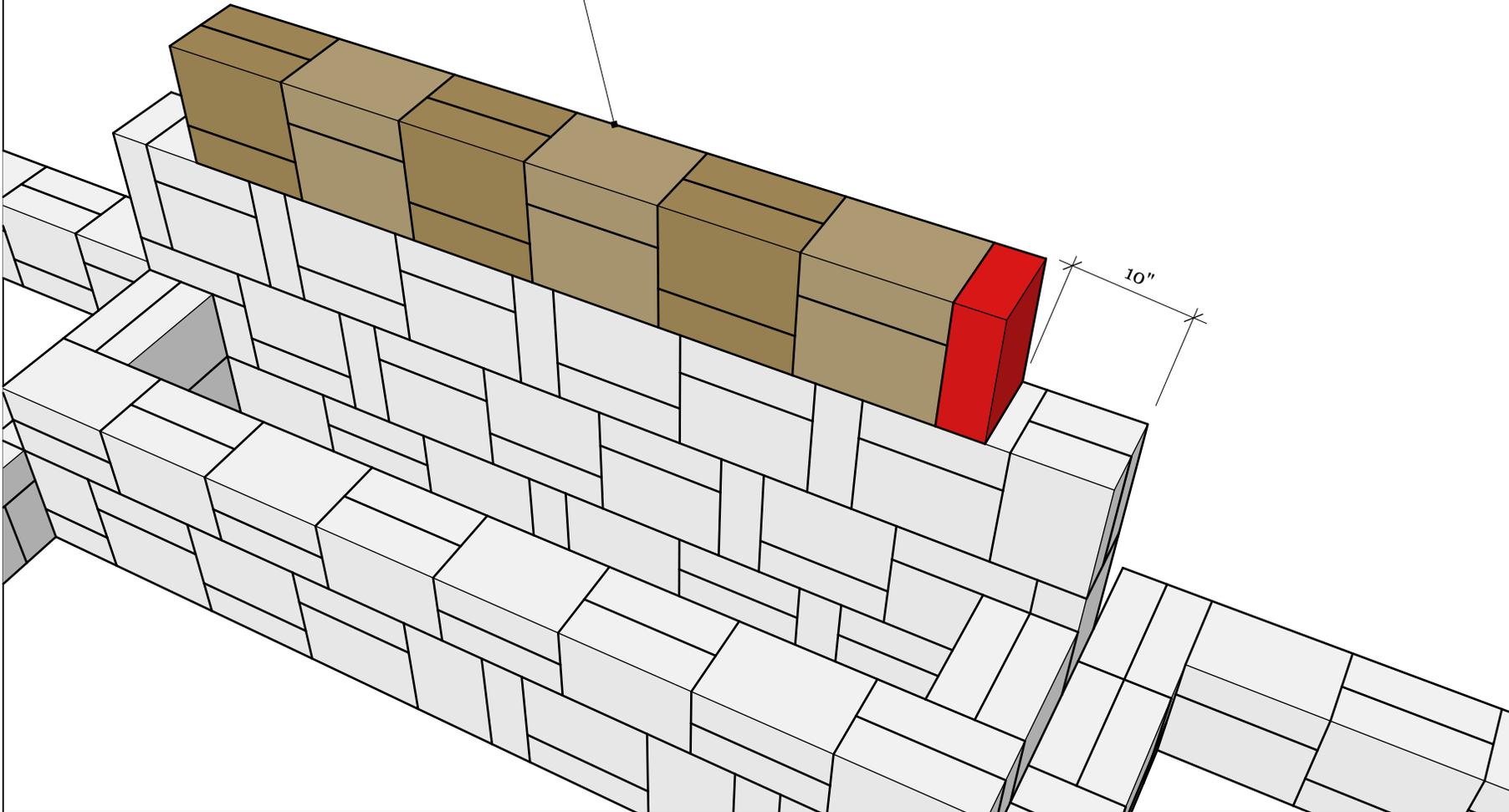
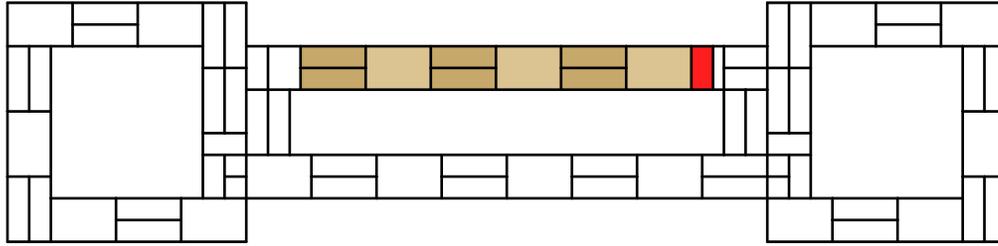
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**05**

Center this entire section. It is approximately 10" in from each side.



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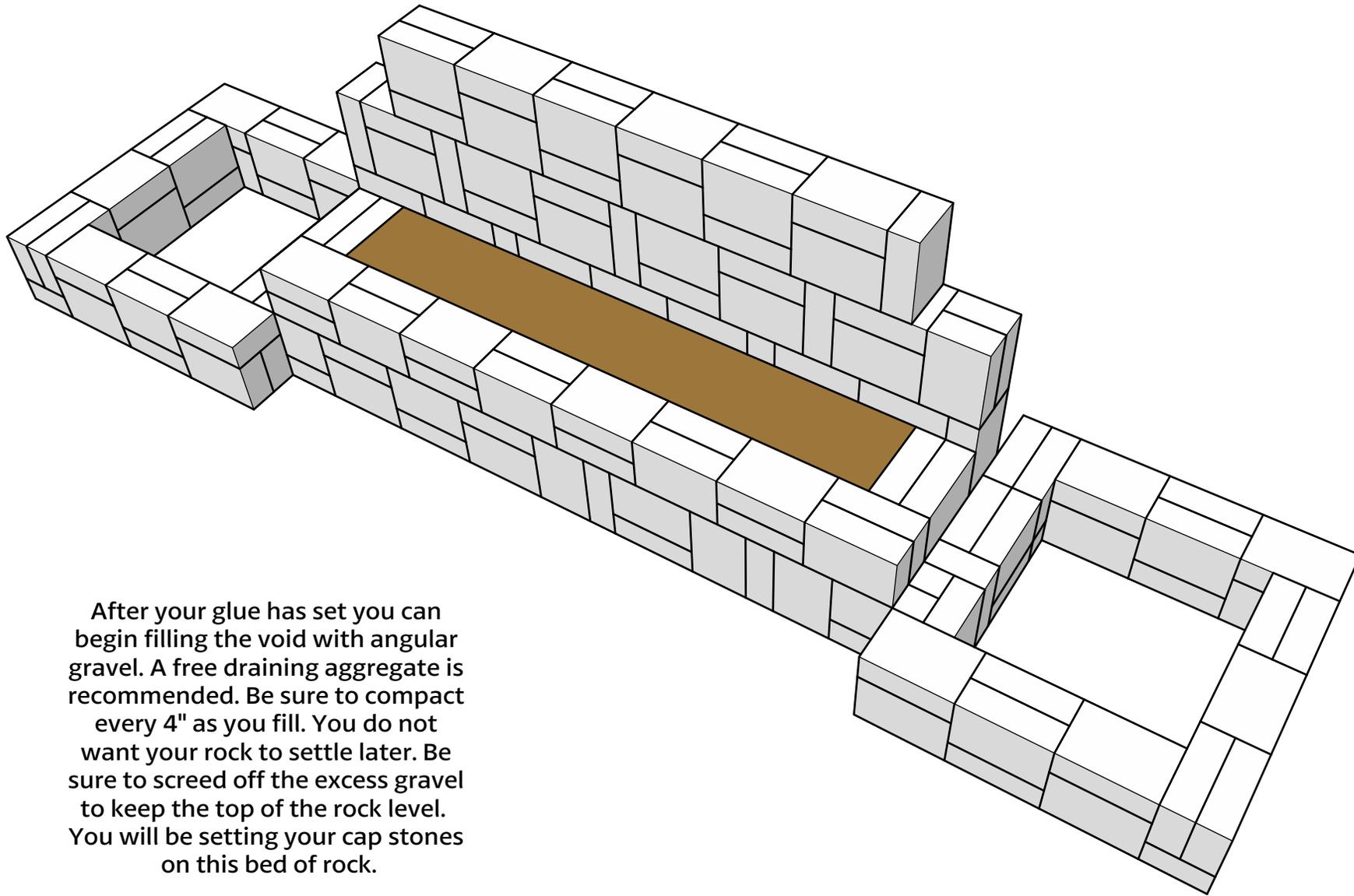
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**06**



After your glue has set you can begin filling the void with angular gravel. A free draining aggregate is recommended. Be sure to compact every 4" as you fill. You do not want your rock to settle later. Be sure to screed off the excess gravel to keep the top of the rock level. You will be setting your cap stones on this bed of rock.

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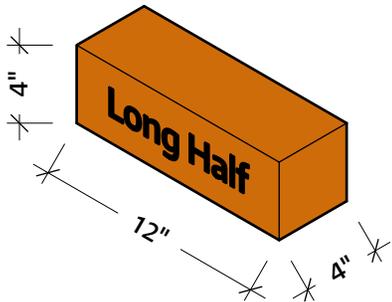
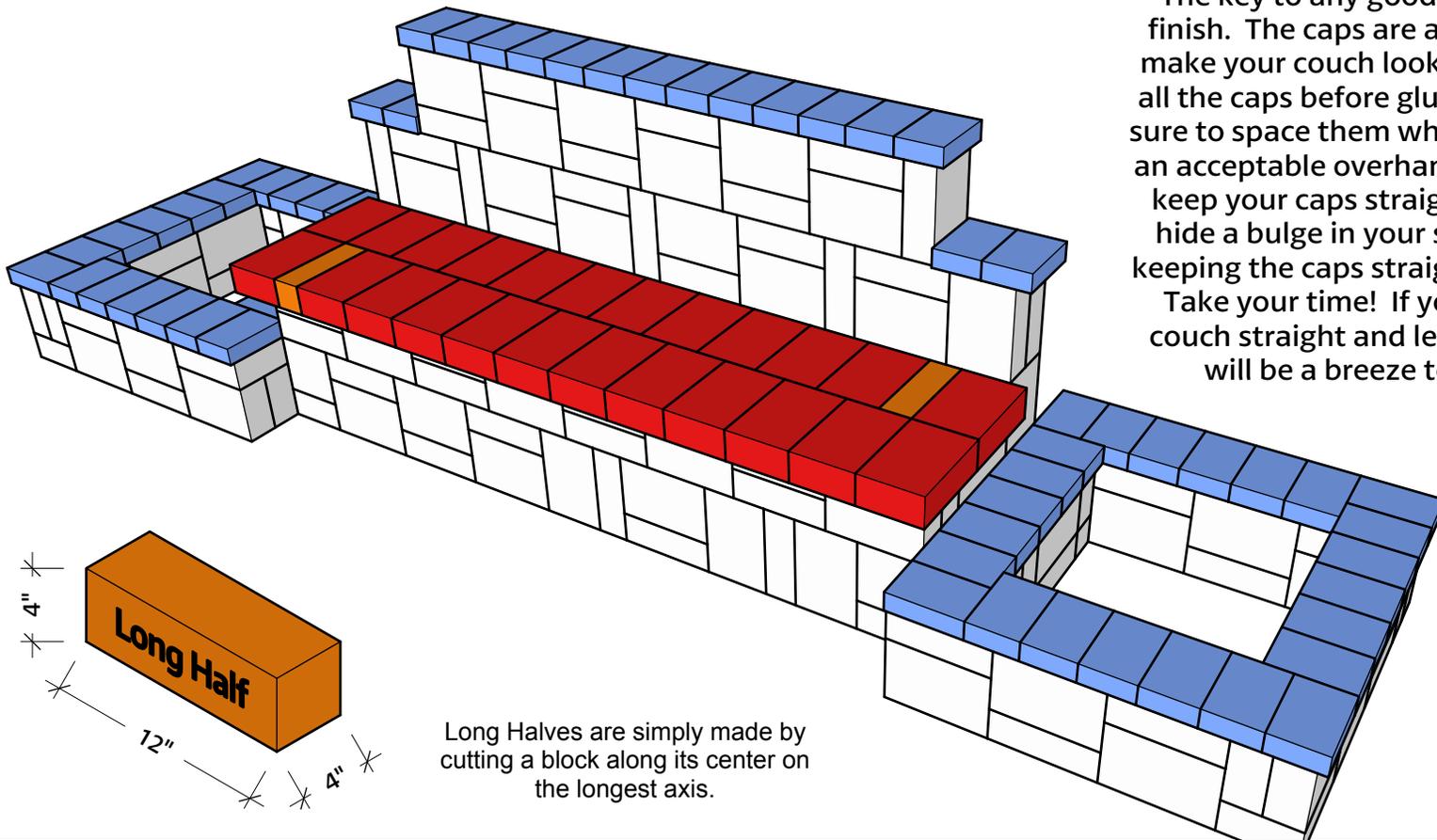
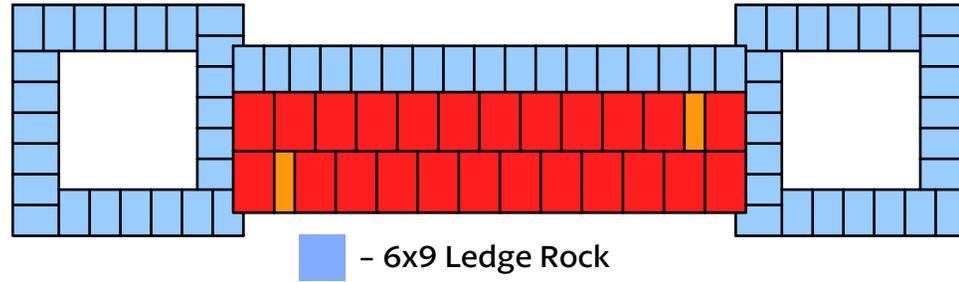
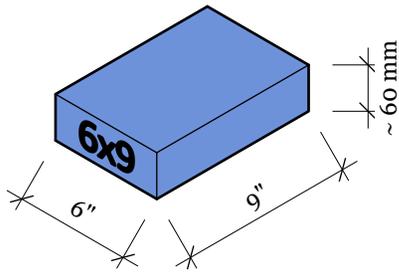
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**07**



Long Halves are simply made by cutting a block along its center on the longest axis.

The key to any good build is the finish. The caps are a sure way to make your couch look great. Place all the caps before gluing them. Be sure to space them where they have an acceptable overhang. Be sure to keep your caps straight. You can hide a bulge in your structure by keeping the caps straight and level. Take your time! If you built the couch straight and level, the caps will be a breeze to install.

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**08**